SECTION III: Water Main Materials Specifications

Table of Contents

Bolts and Nuts…….. **31**

Cast Iron or Ductile Iron Split Repair Sleeve…… **32**

Corporation Stops……. **33**

Curb Stops……. **34**

Cut in Sleeves……. **35**

Ductile Iron Fittings…….. **36**

Ductile Iron Pipe…… **37**

Fire Hydrants……. **38**

Pipe Joint Restrainer…… **40**

Polyethylene Encasement…….. **41**

PVC Water Pipe…… **42**

Resilient Seated Grate Valve…….. **44**

Restrained Joint Gaskets……. **46**

Service Box and Rod…… **47**

Service Saddles…… **48**

Stainless Steel Repair Clamps…….. **49**

Tapping Sleeves……. **50**

Valve Boxes…….. **52**

NOTE:

- All installations shall follow manufacturer's recommended procedures unless otherwise noted or directed by PWD personnel.
- All materials, products and coating that contact drinking water shall be certified to meet NSF/ANSI Standard 61 – *latest revision*, Drinking Water System Components – Health Effects.

BOLTS AND NUTS

GENERAL SPECIFICATIONS

General Description of Properties Required:

1.0 Stainless Steel: Type 304 – contains the addition of Molybdenum to the nickel-chromium steels.

2.0 High Strength/Low Alloy Steel: Trade name for cold formed T-head bolts containing alloying elements such as copper, nickel, and chrome (Cor-Ten).

CAST IRON OR DUCTILE IRON SPLIT REPAIR SLEEVE

GENERAL SPECIFICATIONS

1.0 Split repair sleeve shall be mechanical joint.

2.0 The side rubber gaskets shall be rectangular to cross-section and shall fit into grooved channels in the casting. These gaskets shall extend the entire length of the sleeve.

3.0 Split repair sleeve shall be AB-CD pattern to permit use of plain rubber and duck-tipped gaskets for various O.D. piping sizes.

4.0 Mechanical joint with accessories furnished; glands, gaskets and Cor-Ten T-bolts and nuts or equal.

5.0 All side bolts shall be Stainless Steel (Type 304) or silicone bronze.

6.0 Interior and exterior to be bituminous coated with a minimum of 4 mils D.F.T.

7.0 The sleeve shall be provided with a 2” F.I.P.T. test port with brass plug.

APPROVED MANUFACTURERS

A. All Manufacturers

CORPORATION STOPS

GENERAL SPECIFICATIONS

1.0 Conforming to AWWA C-800.

2.0 ¾" to 2" curb stops shall be ball valve design with brass ball that is teflon coated or brass ball with teflon seats.

3.0 The ball shall be supported by seats which are water tight in either direction.

4.0 The valve shall have a full port opening.

5.0 The body of the corporation stop shall be of heavy duty design.

6.0 The valve working pressure shall be 300 p.s.i.

APPROVED MANUFACTURERS

A. A.Y. McDonald
B. Cambridge Brass
C. Ford Meter Box Co.
D. Mueller Co.

CURB STOPS

GENERAL SPECIFICATIONS

1.0 Conforming to AWWA C-800

2.0 ¾" to 2" curb stops shall be ball valve design with brass ball that is teflon coated or brass ball with teflon seats.

3.0 The ball shall be supported by seats which are water tight in either direction.

4.0 The valve shall have a full-port opening.

5.0 The valve shall open with ¼ turn (90°) with a check or stop.

6.0 The valve shall not have a drain.

7.0 The valve stem shall have 2 "O" rings and a bronze ring lock which holds the stem solidly in the valve body.

8.0 The valve body shall be of heavy duty design.

9.0 The valve working pressure shall be 300 p.s.i.

APPROVED MANUFACTURERS

A. A.Y. McDonald
B. Cambridge Brass
C. Ford Meter Box Co.
D. Mueller Co.

CUT-IN SLEEVE

GENERAL SPECIFICATIONS

1.0 The sleeve shall be mechanical joint to plain-end type.

2.0 The sleeve shall fit over either AB or CD pattern pipe.

3.0 Coatings:
a) Interior – Seal-coated – AWWA C104-74, min. 4 mils D.F.T.
b) Exterior – Bituminous coated, min. 4 mils D.F.T.

4.0 Mechanical joint accessories shall be furnished:
a) Glands: Duck-tipped for AB pipe, Plain Gaskets for CD pipe
b) Cor-Ten tee bolts and nuts

5.0 Cut-in sleeves shall have at least one stop-screw in sizes up through 10” and at least 2 stop-screws in 12” size.

6.0 The stop-screw “O” ring shall be recessed into the body of the sleeve between stop-screw and body.

APPROVED MANUFACTURERS

A. Mueller Co.

DUCTILE IRON FITTINGS

INCLUDING BENDS, REDUCERS, OFF-SETS, TEES AND SLEEVES

GENERAL SPECIFICATIONS

7.0 Material shall be ASTM A536 latest, grade 70-50-05, in accordance with AWWA C110 (latest revision) for fittings larger than 24" and C153 (latest revision) for fittings 3" thru 24".

8.0 Fittings shall be cement lined AWWA C104 (latest revision) or fusion bonded epoxy coated with a 5 mil nominal thickness per AWWA C550 and C116.

9.0 Interior seal coated AWWA C104 with minimum of 4 mils dry film thickness.

10.0 Exterior bituminous coated, 4 mils minimum dry film thickness or fusion bonded epoxy coated with a 5 mil nominal thickness per AWWA C550 and C116.

11.0 Sleeves shall not be cement lined, but shall be bituminous coated inside to 4 mils dry film thickness. All sleeves shall be long body type.

12.0 Mechanical joint with accessories furnished: D.I. glands, gaskets, Cor-Ten T-bolts and nuts.

13.0 Pressure Ratings:
a) Class 350 pressure rating in accordance with AWWA C153 - 3"-24" sizes.
b) Class 250 pressure rating in accordance with AWWA C110 - 30"-48" sizes.

14.0 The "compact design" fittings must provide adequate space for the MJ joint and accessories to be installed without special tools (i.e. Lowell wrench can be used).

APPROVED MANUFACTURERS

A. All Manufacturers

DUCTILE IRON PIPE

GENERAL SPECIFICATIONS

1.0 Ductile iron pipe shall meet requirements of AWWA Standard C-151 (latest revision) and be cement lined and seal coated to meet AWWA Standard C-104 (latest revision).

2.0 Joints shall meet requirements of AWWA C-111 (latest revision).

3.0 Interior seal coated, bituminous paint oil cut, emulsion not acceptable, thickness minimum of 2 mils dry film thickness.

4.0 Exterior bituminous coated with minimum of 2 mils dry film thickness.

5.0 Class 52 wall thickness, 4-inch diameter through 12-inch diameter inclusive.

6.0 Ductile Iron Pipe with diameters 16-inches and larger shall be approved by PWD.

7.0 State nominal laying length and mark shorter lengths near bell.

8.0 Mechanical joint pipe to be furnished with gland, gaskets and Cor-Ten bolts and nuts.

APPROVED MANUFACTURERS

A. American Cast Iron Pipe
B. Griffin Pipe
C. U.S. Pipe
D. Clow Pipe
E. McWain Pipe
F. Atlantic States Pipe

FIRE HYDRANT

GENERAL SPECIFICATIONS

1.0 The hydrant shall open right.

2.0 The operating nut shall:
a) be D.I. or bronze
b) be pentagon in shape with dimensions: Top 1-13/16" tapering to 1-7/8" on bottom.

3.0 Nozzles shall be:
a) 2 each – 2-1/2" National Standard Thread
b) 1 each – 4-1/2" National Standard Threadbottom.

4.0 Port covers shall be supplied without chains and shall have the same size pentagon operator as specified in 3.0(b) above.

5.0 Traffic model hydrant with breakaway feature

6.0 Barrel length(s) shall be:
a) 6 ft. cover, 6-1/2 ft. bury; or
b) 5-1/2 ft. cover, 6 ft. bury, or
c) 5 ft. cover, 5'-6" bury

7.0 Hydrant shoe or base shall have the following:
a) 6" MJ inlet;
b) 5-1/4" valve opening with non-draining bronze seat that is permanently plugged;
c) valve seat and sub-seat arrangement shall be bronze to bronze;
d) Horizontal and vertical blocking planes manufactured into hydrant base

8.0 Bolts:
a) all buried mechanical joint bolts and nuts (T-head, etc.) shall be Cor-Ten or equal;
b) all buried flange joint bolts shall be stainless steel (Type 304) or silicone bronze.

9.0 Protective Coatings shall consist of the following:
a) all paintings and coatings shall be a minimum of 3 mils total dry film thickness, unless noted
b) the internal area of the hydrant base, which is normally exposed to water and which includes the internal body of hydrant shoes, including lower valve plate, shall be epoxy coated
c) all internal and external cast iron or ductile iron components shall be coated with an approved bituminous coating, 3 mils minimum
d) Coatings for upper barrel - exterior:
   1. Surface preparation blast clean SSPC-SP-6
   2. Primer Sherwin Williams Red Oxide E61RC21, 1.5 mils, dry
   3. Finish coat Sherwin Williams – Regal Yellow, F78Y30, 1.5 mils, dry or sufficient paint to hide the second coat
   4. Total dry film thickness - 3 mils minimum.
e) Coatings for bonnet, operating nut, port cap:
   1. Surface preparation: Blast clean, SSPC-SP-6
   2. Exterior primer
   3. Exterior aluminum
   4. Total dry film thickness: 3 mils minimum.

10.0 Flow Indicator Collars: PWD personnel shall install flow indicator collars on all new hydrants.

FIELD TEST OF INSTALLED HYDRANT

1.0 Hydrant flow shall completely stop with no more than 200 ft. lb. of torque applied to the operating nut.

2.0 Failure to shut completely at no more than 200 ft. lb. of torque will be cause for rejection of that hydrant.

APPROVED HYDRANTS

A. Clow Eddy – with lower stern machined from bar stock
B. American Darling Models: B62B-1, B62B-5

PIPE JOINT RESTRAINER

GENERAL SPECIFICATIONS

1.0 Pipe Restraints:

1.1 Use in conjunction with mechanical joint fittings.

1.2 The joint restraint ring and its wedging components shall be made of ductile iron conforming to ASTM A536-80.

1.3 Dimensions of the restrainer must allow use with standard M.J. bell conforming to AWWA C111 and AWWA C153.

1.4 Restrainer must restrain up to 350 psi of working pressure in 3” to 16“ sizes and 250 psi of working pressure in 18” to 48” sizes with a 2:1 safety factor.

1.5 Torque limiting twist off nuts shall be used to ensure proper actuation of the restraining wedges (used on a,b,c below).

APPROVED MANUFACTURERS

A. Sigma Super Lug
B. Ford Uni-Flange Series 1400
C. Ebba Mega Lug
D. Romac Grip Ring
E. Star Grip Series 300
F. Romac Romagrip
G. MJ FIELD LOK Gasket

POLYETHYLENE ENCASEMENT

GENERAL SPECIFICATIONS

1.0 Tube type polyethylene encasement shall be installed on all ductile iron pipe and fittings in accordance with AWWA Standard C105 - latest revision, Method A.

2.0 Polyethylene encasement shall be either linear low-density polyethylene (LLDPE) film with a minimum thickness of 8-mil or high-density, cross-laminated polyethylene (HDCLPE) film with a minimum thickness of 4-mil.

3.0 Circumferential wraps of tape or plastic tie straps shall be placed at 2-ft. intervals along the barrel of the pipe.

4.0 The polyethylene encasement shall prevent contact between the pipe and the surrounding backfill and bedding material but is not intended to be a completely airtight or watertight enclosure. All lumps of clay, mud, cinders, and so forth, on the pipe surface shall be removed prior to installation of the polyethylene encasement. During installation, care shall be exercised to prevent soil or embankment material from becoming trapped between the pipe and the polyethylene.

5.0 The polyethylene film shall be fitted to the contour of the pipe to effect a snug, but not tight, encasement with minimum space between the polyethylene and the pipe. Sufficient slack shall be provided in contouring to prevent stretching the polyethylene where it bridges irregular surfaces, such as bell-spigot interfaces, bolted joints, or fittings, and to prevent damage to the polyethylene due to backfilling operations. Overlaps and ends shall be secured with adhesive tape, string, plastic tie straps, or any other material capable of holding the polyethylene encasement in place until backfilling operations are complete.

6.0 Three layers of polyethylene adhesive tape shall be wrapped around any polywrapped pipe where a tapping machine will be placed. All copper services connected to a pipe wrapped in polyethylene encasement shall be wrapped within three feet of the pipe.

PVC WATER PIPE

GENERAL SPECIFICATIONS

1.0 For all water main installations that are less than 4" I.D. (4" and larger use ductile iron), the District will require use of 2" I.D. PVC plastic water pipe meeting the following: Under special site conditions the District does require the use of C-900 PVC in sizes larger than 4".

2.0 Pipe Specifications (2"):

2.1 Diameter:
A. The I.D. shall be a minimum of 2"
B. The O.D. shall be a maximum of 2.38"
C. The minimum wall thickness shall be 0.113"

5.2 Pressure Rating
A. The minimum working pressure rating shall be 200 PSI (SDR-21).
B. The pipe shall conform to standard ASTM 2241.

Pipe Length
A. The pipe shall be provided in 20' lengths.
* Shorter lengths may be allowed and/or field cut following manufacturer's recommended procedures.

5.2 Gaskets
A. The gasket or O-Ring material shall be rubber meeting ASTM F 477 and of the "permanent use" type.

3.0 Fittings:

3.1 Standard AWWA C900 fittings are not available in the 2" I.D. and therefore "steel pipe" class fittings, or Certa-Lok Yelomine couplings and fittings meeting ASTM D 3139 shall be used.

5.2 The normal nomenclature for "steel fittings" is Schedule 40 or Schedule 80, with the respective pressure ratings of 280 PSI and 400 PSI. Both of these fitting classes are acceptable for use.

4.0 Service Connections:

4.1 All service connections shall be made with tapping saddles* per Portland Water District specifications or by use of tees meeting the above noted fitting specifications.

5.0 Installation:

5.1 Follow manufacturer's instructions.

5.2 An eight gauge bare copper wire shall be fastened to the buried PVC pipe to facilitate electronic pipe locating. The wire shall be fastened at two locations per length and not at any joint.

6.0 The District requires 200 PSI (SDR-14) PVC pipe for other sizes such as 4", 6", 8", and 12". Pipe shall conform to AWWA C-900.

APPROVED MANUFACTURER / TYPE

A. J-M Manufacturing - Blue Brute
B. Certainteed - Yelomine
C. Victaulic - Aquamine
D. IPEX – Blue Brute

RESILIENT SEATED GATE VALVE

GENERAL SPECIFICATIONS

1.0 Valve shall meet the latest revision of the AWWA C-509 or C-515 Standard.

2.0 Valve shall have a smooth unobstructed water way which shall be a minimum diameter of the valve.

3.0 Valve ends to be specified and shall be furnished with Cor-ten (or equal) bolts and nuts.

4.0 Valve shall be rated for zero leak rate at 200 psi differential working pressure and have a 400 psi hydrostatic test for structural integrity.

5.0 Sealing - Valve shall have a minimum of 2 “O” rings situated such that the “O” rings above the thrust collar can be replaced with the valve under pressure and in the open position.

6.0 Stem - Valve stem shall:
- a) open right with a stem nut made of grade D,E manganese bronze;
- b) be non-rising;
- c) be designed with a thrust collar integrally cast to the stem;
- d) be designed with two (2) thrust washers, placed one above and one below the stem thrust collar;
- e) be constructed of grade D,E manganese bronze;
- f) be such that the thrust washers are made of a synthetic polymer with physical properties required.

7.0 Valve Body - The body, including the stuffing box and the bonnet, shall be constructed of cast iron or ductile iron, meeting the latest revision of AWWA C-153.

8.0 Valve Wedge:
- a) shall be constructed of ductile iron (less guiding mechanism);
- b) shall be fully encapsulated and permanently bonded with a resilient elastomer;
- c) shall be constructed such to allow the flushing of any interior exposed surface during operations.

9.0 Coatings:
- a) the internal and external valve body, including the stuffing box, bonnet, and interior of the wedge shall be fusion bonded epoxy coated with 8 mils D.F.T.
- b) interior shall meet latest version of AWWA C-550.
- c) shall be holiday free, interior and exterior, per testing method described in AWWA C-550, Sec. 5.1.

10.0 Operating Nut:
- a) shall be two (2) inch square ductile iron:
  - 2. with a countersunk hold down nut (made of 316 stainless steel or silicone bronze). This applies to stems that are tapered; or
  - 3. with a stainless steel pin inserted thru the stem. This applies to stems of full diameter.

11.0 Bolts – The seal plate and bonnet bolts shall be stainless steel (Type 316 or Type 304).

12.0 Valves 12” nominal diameter and smaller shall be directly operated by the nut on the valve stem and mounted vertically. Number of turns to open or close shall closely match the formula: (3 x D) + 2. For example, a 12” valve should open or close with approximately (3 x 12) + 2 = 38 turns of the operating nut.

13.0 Valves larger than 12” nominal diameter shall be designed to be installed horizontally and shall have bevel gear operators driven by the operating nut. Valves 14” – 24” nominal diameter shall have 4:1 bevel gear operators. Valves with 30” – 36” nominal diameters shall have 6:1 bevel gear operators and valves with 42” – 48” nominal diameters shall have 8:1 bevel gear operators. Number of turns to open or close shall closely match the formula: ((3 x D) + 2) times the bevel gear ratio. For example, a 24” valve should open or close with approximately ((3 x 24) + 2) x 4 = 296 turns of the operating nut.

GENERAL PROVISIONS

1.0 Vendor shall identify any and all exceptions to the specifications.

2.0 Vendor shall provide standard brochures for item quoted.

3.0 Vendor may be required to supply a valve for inspection and determination of coating process.

APPROVED RESILIENT SEATED GATE VALVES

A. U.S.P.
B. AFC Series 2500
C. Mueller A-2360/61
D. Clow Series F6100

RESTRAINED JOINT GASKETS

GENERAL SPECIFICATIONS

1.0 All accepted restrained joint gaskets in the Portland Water District distribution system shall be rated in accordance with the performance requirements of ANSI/AWWA C111/A21.11.

2.0 Required Applications

2.1 Any hydrant branch or service with a distance greater than 18' shall have an approved restrained joint gasket in the bell ends.

2.2 Where a casing is required, all joints within the casing shall have an approved restrained joint gasket unless restrained joint pipe is used.

2.3 At any time as required by a PWD Engineer.

2.4 Any live service tap where there is a joint between the connection and the end of the service.

APPROVED MANUFACTURERS

A. American Fast-Grip Gasket – American Pipe
B. Field Lok 350 Gasket – US Pipe

SERVICE BOX AND ROD

GENERAL SPECIFICATIONS

Reference Standard Details

1.0 Service Box - Approved Manufacturers: Laroche, Clow Canada, Bibby

1.1 Shall be 1.0" Schedule 40 steel pipe with top having 1.0" N.P.T. pipe threads for screw-on cover or coupling.

1.2 Shall be Erie style with 6' slide-type riser.

1.3 Any extension of a service box requires a threaded merchant coupling with no set screw.

2.0 Service Box Cover – Approved Manufacturers: Bibby, Laroche, Clow Canada, QWP

2.1 Shall be Quincy type (heavy duty) cover that screws on Service Box (1.1 above).

2.2 Shall be tapped with a 1" rope thread with a solid brass plug with pentagon operating head.

3.0 Service Box Foot Piece – Approved Manufacturer: Laroche

3.1 The standard foot piece shall be heavy duty (Ford style or equal) cast iron design.

3.2 The large, heavy-duty foot piece shall have an arch that will fit over 2" ball-valve curb stops.

4.0 Service Rod – Approved Manufacturer: North American Manufacture

4.1 Shall have a self aligning design.
a) 36" length for all services.
b) 24" length for air valves.

4.2 Shall be round and constructed of stainless steel (304) with an epoxy coating (minimum 4 mil D.F.T.).

4.3 Shall have a yoke design that is an integral part of the rod.

4.4 The curb-stop attachment pin shall be a brass cotter pin.

4.5 The rod "wrench-flat" shall have a minimum thickness of ¼" tapered to 1/16" and width of 5/8" or ½".

4.6 Diameter
a) ½", ¾" and 1" services use ½" diameter.
b) 1 ½" and 2" services use 5/8" diameter.

SERVICE SADDLES

GENERAL SPECIFICATIONS FOR DUCTILE IRON PIPE

1.0 The service saddle shall have the “larger sized” body, the same as associated with the “service repair” saddle, which shall have a minimum diameter of 6 in. and multiple “O” ring type sealing.

2.0 The saddle body shall be constructed of epoxy coated ductile iron.

3.0 The sealing gasket(s) shall be either Buna-N rubber or SBR rubber (ASTM D2000).

4.0 Service saddles shall be installed with all 1 1/2” and 2” corporation stops (cc only).

Approved Manufacturers

Size	Tap	Saddle
2” – 2-1/4”	¾”, 1” cc	Smith-Blair 315, Ford FC 202
4” - 12” D.I.	¾”- 11/2” cc	Smith Blair 331
4” - 12” D.I.	2” cc	Smith-Blair 313
16”	¾”-2” cc	Smith-Blair 313
20” – 36”	¾”-2”cc	Smith-Blair 366

GENERAL SPECIFICATIONS FOR PVC PIPE

1.0 Stainless steel straps will be used on saddles on C-900 PVC Pipe

Approved Manufacturers

Size	Tap	Saddle
2” – 2-1/4”	¾”, 1” cc	Smith-Blair 315, Ford FC 202
4”-12”		Smith-Blair 265

GENERAL SPECIFICATIONS FOR HDPE PIPE

1.0 Spring washers are required for service saddles on HDPE Pipe.

Approved Manufacturer

Size	Tap	Saddle
4”-12”		Smith-Blair 265

STAINLESS STEEL REPAIR CLAMPS

GENERAL SPECIFICATIONS

1.0 The sleeve shall be of full circle design, either one piece or two piece, for pipe sizes 2” thru 12”.

2.0 Body: Shall be 18-8 stainless steel shell.

3.0 Gasket:
- a) Shall be full length and diameter of the body size;
- b) This gasket shall form a multiple O-ring, or grid, sealing barrier for the entire length and circumference;
- c) Shall be virgin SBR rubber (ASTM D2000 AA 415).

4.0 Lugs, sidebar, and lifting bar shall be heavy gauge 18-8 stainless steel with TIG/MIG welding and chemical passivation of all welds.

5.0 Bolts and Nuts shall be Teflon coated 18-8 heavy gauge stainless steel.

6.0 Armor: The armor, or bridging plate between the side bars shall be heavy gauge 18-8 stainless steel bonded to the gasket to bridge the lug area.

APPROVED MANUFACTURERS

A. All Manufacturers

TAPPING SLEEVES

GENERAL SPECIFICATIONS

1.0 For sizes 12” and smaller tapping sleeve shall be ductile iron or approved fabricated steel:

1.1 Tapping sleeve shall be mechanical joint with recessed outlet flange for tapping valve.

1.2 Tapping sleeve shall conform to AWWA C-207, Class D, with rated maximum working pressure of 200 psi.

1.3 The side rubber gaskets shall be rectangular in cross-section and fit into grooved channels in the casting. These gaskets shall extend the entire length of the sleeve and shall not require cutting or trimming to match MJ end gaskets.

1.4 Tapping sleeve shall be AB-CD pattern to permit use of plain rubber and duck-tipped gaskets for various O.D. piping sizes.

1.5 Mechanical joint with accessories furnished; glands, gaskets, and Cor-Ten T-bolts and nuts or equal.

1.6 All flange outlet bolts shall be stainless steel (Type 304).

1.7 Interior and exterior to be bituminous coated with a minimum of 4 mils dry film thickness or fusion bonded epoxy coated.

1.8 The sleeve shall be provided with a ¾” F.I.P.T. test port and brass lug.

2.0 For sizes 16” and larger tapping sleeve shall be fabricated steel:

2.1 Body and Flange - A-36

2.2 Coating - Fusion-bonded epoxy coating with minimum D.F.T. of 5 mils, inside and out.

2.3 Bolts, Nuts - Stainless Steel (Type 304).

2.4 Gaskets - SBR.

2.5 Flange - AWWA Class D plate flange with ANSI 150# drilling, proper recessing for tapping valves.

2.6 Sleeves shall be provided with 3/4" F.I.P.T. test port and plug.

APPROVED MANUFACTURERS (4”-12”)

A. AFC
B. Mueller Co.
C. U.S. Pipe
D. Tyler / Union
E. Powerseal Model 3490 and 3490MJ (Fabricated Steel)

APPROVED MANUFACTURERS (16” and larger)

A. Romac FTS 420
B. Ford FTSC
C. Smith Blair 622
D. JCM 412
E. Powerseal Model 3490 and 3490 MJ (up to 24”)
F. JCM 415 or approved equal (for RCCP pipe only)

VALVE BOXES

GENERAL SPECIFICATIONS

Reference Standard Details

1.0 The valve box bottom section shall be slide-type with bell-type base with bottom lip.
Manufacturer: North American Manufacture

2.0 The valve box top section shall be slide-type, 36 inches long (minimum). No top flange and no "bead" or bottom flange.
Manufacturer: North American Manufacture

3.0 The valve box cover shall be a 2" drop-type cover to fit the 7-1/4" opening of the top section.
Manufacturer: Bibby St-Croix (no substitute)

4.0 The valve box intermediate (mid) section shall be slide-type with a minimum 3" belled bottom. Base section No. 645 may be used as an alternate.
Manufacturer: North American Manufacture

5.0 Material shall be cast iron or ductile iron free from defects.

6.0 Interior and exterior of all components shall be bituminous coated with a minimum of 4 mils dry film thickness.